## 

## Part 2 : Fully bonded semi conductor (non peelable) Instructions : OUT SCNP - OUT SCP/NP - OUT SCP/NP DT - POLY SCNP Adjustable tool for fully bonded semi conductor



Coat the semi conductor with silicone grease

Screw off to unlock

the blade



Screw off completely to put up the blade before starting the adjustment

Put the tool anywhere on the cable without free but with possibility to turn. Be careful to put out the blade of the opposite tool before starting the operation. (POLY SCNP, OUT SCP NP,

OUT SCP NP DT)

Remove the tool, and place the  $\triangle$ Screw to put the blade in mark in front of you, turn the wheel contact with the semi direction +. Each index going past  $\bigtriangleup$ conductor mark is 0.1mm. E.g. : for a 0.4mm adjustment, pass through  $4 \bigtriangleup$  mark



Screw to lock the adjustment



To start, put the end of red mark and block the tool



Lock the adjustment the cable in front of the thanks to the locking nut



Start to machine the semi conductor. tuming clockwise. The handle pressure permits to get a width band of semi conductor more or less important. To get the best result, tum smoothly and obtain a width band of 3mm. (approx. 2/3 black, 1/3 white)



OUT SCNP

Machine the semiconductor. Possibility to use the integrated scale gauge which permits to get various length of remaining semi conductor : 30 (scale gauge inside), 40-45-55mm (OUT SCP NP DT), 25 (scale gauge inside) 30-35-40-45-50-55mm (OUT SCNP - OUT SCP NP)

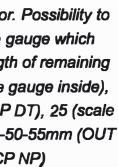


**OUT SCP/NP OUT SCP/NP DT** 









Once at the end, finish with an ultimate tum. The semi conductor band breaks itself, leaving a chamfer on the remaining part. Remove the tool +389 (0) 2 3298130